



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - JIS FCD 400-18

Standard Specification For Spheroidal Graphite Cast Irons Castings

Group - Ferrous SG Iron I Ductile Iron Alloys

Sub Group - JIS FCD 400-18 Spheroidal Graphite Cast Irons Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	-	As-Cast	
Silicon	Si %	-		
Manganese	Mn %	-		
Phosphorus	P %	-		
Sulphur	S %	-		
Chromium	Cr %	-		
Nickel	Ni %	-		
Copper	Cu %	-		
Iron	Fe %	-		
-	-	-		
			Mechanical Properties	
-	-	-	Tensile Strength in Mpa	400 min.
-	-	-	Yield Strength in Mpa	250 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	130 - 180
-	-	-	Impact in Joule	14 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
JS 400-18-LT	ISO	International	Casting
JS 400-18-LT	AS	Australia	Casting
EN-GJS-400-18-LT	AFNOR NF	France	Casting
EN-JS1025	DIN	Germany	Casting
5.3103	EN	European Union	Casting
EN-GJS-400-18-LT	NS	Norway	Casting
EN-JS1025	BS	British	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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